These instructions are intended for professional garage door installers. All references are taken from inside looking out.

WITH ADAPTOR PLATE MOUNTED ONTO GLIDEROL/STEEL-LINE DRUM.

**installation steps**

1. Position door for clear access to the end of the axle and drum.
2. Remove axle clamp assembly.
3. Fit large washer and retaining collar assy and tighten set screw (this prevents end float).
4. Mount adaptor plate assy and tighten up M10x1.5x30 bolts with washers, spring washers and nuts.
5. Fit 43T plastic sprocket and check alignment.
6. Pack with washers as necessary.
7. Secure 43T sprocket with washers and nyloc nuts.