TEST SUMMARY SHEET – TS1026 Revision A part a
Expiry Date of Test Summary Sheet: 31 December 2023

Cyclic simulated wind load strength testing was conducted on Panelift High Wind Sectional Door. The testing was performed with the use of new materials provided by B & D Garage Doors & Openers Pty Ltd.

Description of Sectional Door and Set-Up Tested

Product Name: Panelift High Wind
Panel Details: Stated to be 0.60 mm BMT steel with panel height of 570 mm and specimen widths of 1,800 mm, 3,650 mm and 5,500 mm
Panel Stiles: Two double end stiles at each end of panel and one central stile. Internal stiles evenly spaced from central stile. Total of 0 internal stiles on 1,800 mm specimen. 2 internal stiles on 3,650 mm specimen and 6 internal stiles on 5,500 mm specimen
Panel Battens: One 0.55 mm TCT 70 mm high and 90 mm wide running along the panel width and fixed to each panel door stile with two 14-20 x 25 mm self-drilling metal screws, one screw in each batten foot.
Hinges: Plastic support segments inserted into lips of panel and fixed in place at stile locations. Plastic interlocking segment joins adjacent panels and fixed in place with two plastic pins through the support segments.
Wind Clips: G450 Steel 150 mm wide and 235 mm long in elevation with hook section 25 mm high. TCT of 2.4 mm. Fixed to internal face of panel with 8 off 14-20 x 25 mm self-drilling metal screws (6 on batten feet and 2 on stile)
Guides: Vertical track, angled track bracket, top angled bracket and spacer plate fixed together with bolts.
Trolley Wheels: 48 mm diameter nylon on an 11 mm diameter axle approximately 235 mm long. Inserted into hinge pins.

Manufacturer’s Details

Name of Manufacturer: B & D Garage Doors & Openers Pty Ltd
Address of Manufacturer: 34-36 Marigold Street, Revesby NSW 2212

Report and Test Details

Report Title: Cyclic Simulated Wind Load Strength Testing of Panelift High Wind Sectional Door
Reappraised Test Regimes: Cyclic wind loading to AS/NZS 4505:2012 clause A 6.3.2

Recommended Limit State Design Wind Pressures for Inward Loading

<table>
<thead>
<tr>
<th>Nominal Curtain Width (mm)</th>
<th>Wind Clip Thickness (mm)</th>
<th>Loading Direction</th>
<th>Recommended Cyclonic Ultimate Strength Design Wind Capacity (kPa)</th>
</tr>
</thead>
<tbody>
<tr>
<td>5,500</td>
<td>2.4</td>
<td>Inward</td>
<td>2.92</td>
</tr>
<tr>
<td>3,650</td>
<td>2.4</td>
<td>Inward</td>
<td>3.37</td>
</tr>
<tr>
<td>1,800</td>
<td>2.4</td>
<td>Inward</td>
<td>3.37</td>
</tr>
</tbody>
</table>

Conditions of Use

1. Refer to Report No. TS1026 Revision A, (contact B & D Garage Doors & Openers) for full details of the Sectional Door installation, test methods and results;
2. These design capacities are based on legislation and standards that are still current at the time of re-issue, but will only be applicable if the products that being currently manufactured are identical with regards material properties, assembly, profile geometry etc, to those that were tested for the original test programme, as documented in the original report.

Signed ........................................... ...........................................
Mr. S. Ingham                      Mr. J. Doolan
Senior Engineer                   Director

Date ........................................... ...........................................
11/10/19                           11/10/19