**Important Safety Instructions**

This automatic garage door opener is designed and tested to offer safe service provided it is operated and operated in strict accordance with the following safety rules. Failure to comply with the following instructions may result in death, serious personal injury or property damage.

**WARNING!**
- The door may operate unexpectedly, therefore do not allow anyone to stay in the path of the door.
- When operating the manual release while the door is open, the door may fall rapidly due to weak or broken springs, or due to being improperly balanced.
- The drive must not be used with a door incorporating a wicket door, unless the drive cannot be operated with the wicket door open.
- The drive is intended to be installed at least 2.5m above the floor.
- The drive must not be used with a door incorporating a wicket door, unless the drive cannot be operated with the wicket door open.
- If the door is damaged, contact your door professional.
- Ensure door support (or ladder) is on flat ground.
- Maintain or disengage motor and keypads are compatible with this opener.
- This opener does not work from the transmitter.
- The chain moves but the door is not moving.
- If Red LED is flashing, limits are not set. Reset Limits.
- The opener does not have power fluctuation in the supply.
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Mounting Door Bracket & Arms

- The door bracket locating holes (2) is shown which allow for mounting the door bracket over the connection point of two lines. Mark centre for holes.
- Secure the perforated angle (not supplied) to the wall.
- Mount the door bracket on the door via the screws and nuts (not supplied). Use 3 hold down bolts below centres of door mounting holes.
- The door and shuttle must be engaged into the powerhead it is recommended a strip of durable vinyl is placed across the top of the C-Rail just before the open stop.

Adjusting the Speed Setting

- This section should be carried out after final install.
- The dead switch has been set to suit the majority of applications; however, there are times where it may be required.
- To adjust the speed setting:
  a. Engage the C-Rail to the bracket locating holes (2) which allow for mounting the door bracket over the connection point of two lines. Mark centre for holes.
  b. Secure the perforated angle (not supplied) to the wall.
  c. Mount the door bracket on the door via the screws and nuts (not supplied). Use 3 hold down bolts below centres of door mounting holes.
  d. The door and shuttle must be engaged into the powerhead it is recommended a strip of durable vinyl is placed across the top of the C-Rail just before the open stop.

Coding Transmitters

Storing the Transmitter Code

- The operator can only operate from transmitters that have been programmed into its memory. The receiver needs to know the codes of any transmitter that will be used with the operator. Up to eight (8) codes can be stored for the receiver memory.
- Press the CODE SET button and release. The CODE SET LED will illuminate for one second and then go off. Choose a transmitter button not already coded into the receiver.
- Press the transmitter button (one of four) that you want to control the operator. Code Learn.
- Press the same transmitter button again. The LED will illuminate for one second and then go off.
- Press the transmitter button (one of four) that you want to control the operator. Code Learn.
- Repeat the process as many times as required.

Programming the Operator

- The operator can now be programmed into the OPERA with the following procedure:
  a. Remove the control cover to access the control panel using a blade screwdriver. Unhook the push button from the top.
  b. Press and hold the MINUS (-) button for two seconds. The LED will illuminate then go out.
  c. Press the LED from the operator to start the new limit position.
  d. Enter the new limit position using the keypad.
  e. Press and hold the LIMIT SET button to store into memory the 90mm long clevis and nuts supplied in the service manual.
  f. Press and hold the LIMIT SET button to store into memory the 90mm long clevis and nuts. The angle to the wall must be set.
  g. The angle must be set to the wall above and on top of the door. Press and hold the LIMIT SET button to store into memory the 90mm long clevis and nuts. The angle to the wall must be set.
  h. Press and hold the MINUS (-) button to start the door closing. Release the button once you have reached your desired open limit position.
  i. Press the LIMIT SET button to store into memory the 90mm long clevis and nuts. The angle to the wall must be set.
  j. Connect the drive unit to the ceiling mount and mount the C-Rail (M6 screws and nuts). The drive unit is recommended a strip of durable vinyl is placed across the top of the C-Rail just before the open stop.

Resetting the Door Limit Positions

- Press and hold the LIMIT SET button for six (6) seconds; until the LED illuminates for one second and then goes out. The operator will now operate with the home limit positions set.