



SERIES 1 ROLL-A-DOOR AND FLEX-A-DOOR INDEPENDENT TAPER INSTALLATION INSTRUCTIONS

Part No. 052137

Independent tapers are an add on to an existing Series 1 type Roll-A-Door or Flex-A-Door for situations where the floor is out of level in a continuous gradient from left or right.

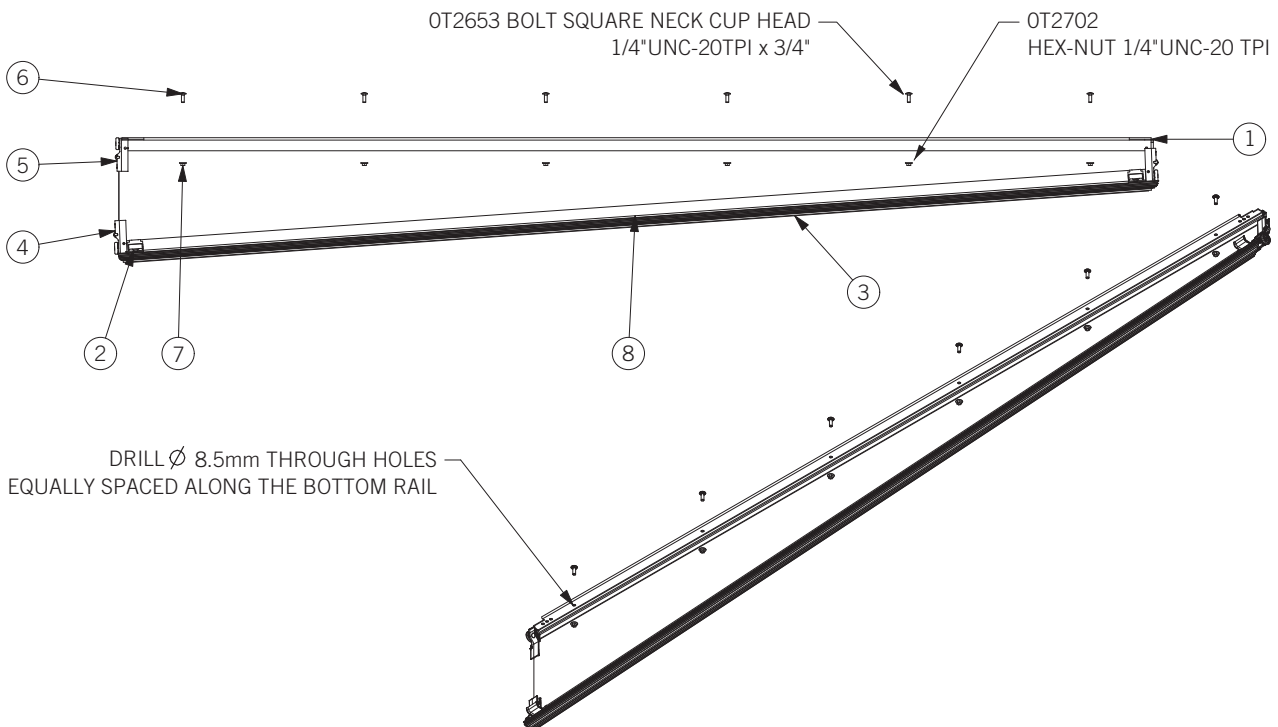
1. After the standard door has been installed and before the lock holes are cut into the left and right hand guide, remove the weather seal.
2. Raise the door to allow the taper piece to be placed into the guides, align the top rail of the taper and the bottom rail of the door and clamp in place ensuring the ends and front faces are in alignment.
3. Drill $\frac{1}{4}$ " holes and bolt the two sections together as indicated.

4. When secure check the door operation and adjust as necessary before completing the lock hole cut outs.

It is preferable to leave the bottom rail head stops in the normal position however if additional drive under height is required they can be moved to the lower rail. (*Alternative stops will need to be fabricated to do this*).

NOTE: When installing to Flex-A-Door full drive under height is not achievable as the taper will not fully pass around the polymer curve.

INSTALLATION SPECIFICATION



INDEX	PART NO.	DESCRIPTION	QTY
1	9218	BOTTOM RAIL S1 NOTCHED	3
2	009925	STOP ASSY BOTTOM RAIL S1 PLATED	2
3	051006	WEATHER SEAL S1	1
4	051641	GUIDEBLOCK ASSY S1 RAD LH	2
5	051642	GUIDEBLOCK ASSY S1 RAD RH	3
6	OT2653	BOLT 1/4"-20x3/4" UNC SQR NECK DOME HD	6
7	OT2702	NUT 1/4"-20 UNC FLANGE	6
8	OT6583	TAPER SHEET	1

DISCLAIMER

**THESE INSTRUCTIONS ARE INTENDED FOR PROFESSIONAL GARAGE DOOR INSTALLERS
and only apply to the fittings**

Note: All references are taken from inside looking out

